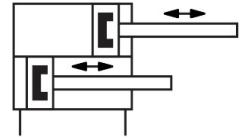


Feed separator HPV-22-30-A

Part number: 529353

FESTO



 [General operating condition](#)

Data sheet

Feature	Value
Stroke	30 mm
Piston diameter	22 mm
Max. replacement accuracy	0.3 mm
Max. stem backlash Sx	0.05 mm
Max. stem backlash Sz	0.03 mm
Max. angular gripper jaw backlash ax	0.06 deg
Max. angular gripper jaw backlash ay	0.11 deg
Max. angular gripper jaw backlash az	0.12 deg
Mounting of external fingers	Through-hole
Cushioning	No cushioning
Mounting position	optional
Mode of operation	Double-acting
Design	Non-rotating
Position detection	Via proximity switch
Half pulse	152.4 ms
Symbol	00991914
Protection against torque/guide	Square guide
Cycle time	304.8 ms
Minimum product distance due to proximity switches	69 mm ... 73 mm
Proximity switch protrusion	14 mm ... 22 mm
Operating pressure	3 bar ... 8 bar
Advance time	0.24 ms ... 0.48 ms
Return-stroke time	0.24 ms ... 0.48 ms
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Degree of protection	IP40
Ambient temperature	5 °C ... 60 °C
Max. tightening torque	24 Nm for M8 9.9 Nm for M6
Max. force on finger Fz static	180 N
Max. torque Mr at finger, static	9 Nm
Max. torque at finger Mx static	9 Nm
Max. torque at finger My static	9 Nm

Feature	Value
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	180 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	225 N
Product weight	950 g
Max. mass per external gripper finger	395 g
alternative connections	M5
Type of mounting	With through-hole for M6 screw and centring sleeve With female thread M8 and centring sleeve
Pneumatic connection	M5
Material cover	High-alloy steel
Material seals	NBR
Material housing	Smooth-anodised wrought aluminium alloy
Material piston rod	High-alloy steel
Plunger material	High-alloy steel
Material gate valve	Case-hardened steel