

# Parallel gripper HGPP-32-A-G1

Part number: 525665

FESTO



 General operating condition

## Data sheet

Feature	Value
Size	32
Stroke per gripper jaws	12.5 mm
Max. replacement accuracy	0.1 mm
Max. angular gripper jaw backlash ax, ay	0 deg
Max. gripper jaw backlash Sz	0 mm
Rotationally symmetrical	0.05 mm
Repetition accuracy, gripper	≤0.02 mm
Number of gripper jaws	2
Drive system	Pneumatic
Mode of operation	Double-acting
Gripper function	Parallel
Gripper force back-up	During opening
Design	Rack and pinion
Position detection	Via Hall sensor Via inductive sensors
Symbol	00995947
Operating pressure	5 bar ... 8 bar
Max. operating frequency of gripper	4 Hz
Min. opening time at 0.6 MPa (6 bar, 87 psi)	64 ms
Min. closing time at 0.6 MPa (6 bar, 87 psi)	173 ms
Max. mass per external gripper finger	300 g
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Ambient temperature	5 °C ... 60 °C
Mass moment of inertia	39.21 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	720 N
Max. torque at gripper Mx static	30 Nm
Max. torque at gripper My static	30 Nm
Max. torque at gripper Mz static	30 Nm
Product weight	1438 g
Type of mounting	Via female thread
Pneumatic connection	G1/8
Note on materials	RoHS-compliant

Feature	Value
Material cover cap	POM
Material housing	Hard anodised wrought aluminium alloy
Material gripper jaws	Wrought aluminium alloy, nickel-plated