

# Angle seat valve VZXF-L-M22C-M-B-G34-180-M1-V4V4T-50-20

FESTO

Part number: 1002515



General operating condition

## Data sheet

| Feature                               | Value                                                                                                                                                       |
|---------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Design                                | Poppet valve with piston drive                                                                                                                              |
| Type of actuation                     | Pneumatic                                                                                                                                                   |
| Sealing principle                     | Soft                                                                                                                                                        |
| Mounting position                     | optional                                                                                                                                                    |
| Type of mounting                      | In-line installation                                                                                                                                        |
| Line connection                       | Threaded coupling G3/4 to DIN ISO 228                                                                                                                       |
| Nominal size                          | 18 mm                                                                                                                                                       |
| Valve function                        | 2/2-way, closed, monostable                                                                                                                                 |
| Flow direction                        | Non-reversible                                                                                                                                              |
| Medium pressure                       | 0 MPa ... 2 MPa                                                                                                                                             |
| Medium pressure                       | 0 bar ... 20 bar                                                                                                                                            |
| Nominal pressure PN                   | 40                                                                                                                                                          |
| Exhaust-air function                  | Without flow control option                                                                                                                                 |
| Type of reset                         | Mechanical spring                                                                                                                                           |
| Type of piloting                      | Externally controlled                                                                                                                                       |
| Pneumatic connection                  | Female thread G1/8                                                                                                                                          |
| Operating pressure                    | 0.6 MPa ... 1 MPa                                                                                                                                           |
| Operating pressure                    | 6 bar ... 10 bar                                                                                                                                            |
| Operating pressure                    | 87 psi ... 145 psi                                                                                                                                          |
| Symbol                                | 00991367                                                                                                                                                    |
| Medium                                | Vapour<br>Mineral oil-based hydraulic fluid<br>Inert gases<br>Mineral oil<br>Water<br>Filtered compressed air, grade of filtration 200 µm<br>Neutral fluids |
| Direction of flow                     | Below valve seat, for gaseous and liquid media                                                                                                              |
| Operating medium                      | Compressed air to ISO 8573-1:2010 [7:4:4]                                                                                                                   |
| Max. viscosity                        | 600 mm <sup>2</sup> /s                                                                                                                                      |
| Media temperature                     | -40 °C ... 200 °C                                                                                                                                           |
| Ambient temperature                   | -10 °C ... 60 °C                                                                                                                                            |
| Flow rate Kv                          | 6.5 m <sup>3</sup> /h                                                                                                                                       |
| Note on materials                     | RoHS-compliant                                                                                                                                              |
| LABS (PWIS) conformity                | VDMA24364 zone III                                                                                                                                          |
| Material process valve housing        | Stainless steel casting                                                                                                                                     |
| Material number process valve housing | 1.4408                                                                                                                                                      |

| Feature                        | Value                      |
|--------------------------------|----------------------------|
| Material spindle seal          | PTFE                       |
| Material seat seal             | PTFE                       |
| Product weight                 | 1400 g                     |
| Corrosion resistance class CRC | 3 - high corrosion stress  |
| Material drive housing         | High-alloy stainless steel |