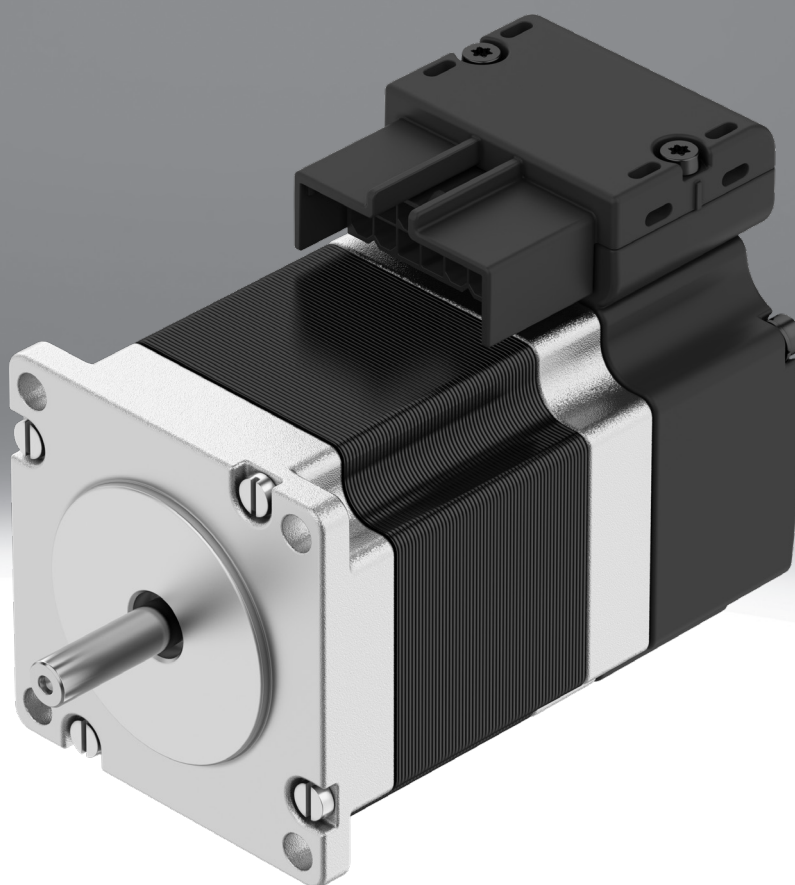


Stepper motor EMMB-ST

FESTO



Characteristics

At a glance

- 2-phase hybrid technology
- 3 flange sizes available: M = 0.25 ... 6.6 Nm

Degree of protection:

- IP20 (motor housing with connection technology)
- IP40 (motor shaft)

Connection technology:

- Simple connection technology (OCP: one cable plug) – hybrid cable: motor cable and connecting cable for supply and encoder in one
- Can be aligned to the front or rear

Digital absolute encoder system:

- Single turn
- Multi-turn

Engineering tools

[Link](#) [electric motion sizing](#)



Save time with engineering tools: Smart engineering for the optimal solution. Our goal is to increase your productivity. Our engineering tools play an integral part in achieving this goal. They help you size your system correctly, tap into unimagined productivity reserves and generate additional productivity along the entire value chain. In every phase of your project, from the initial contact to the modernisation of your machine, you will come across a number of different tools that will be of use to you.

Electric Motion Sizing

- Create the optimum drive package quickly and reliably. Electric Motion Sizing calculates suitable combinations of electric axis, electric motor and servo drive using just a few application details. It provides all the relevant data including the bill of materials and documentation for your selected combination. This avoids design errors and results in significantly improved energy efficiency for the system. A smooth connection to the Festo Automation Suite also makes commissioning easier for you.

Festo Automation Suite

- Parameterisation, programming and commissioning in a clear and user-friendly interface
- Optimal support for complex processes thanks to guided wizards (e.g. for initial commissioning, drive configuration, etc.)
- Quick access to the required documents and further information
- Easy integration of electric drives in the controller programming

Diagrams

[Link](#) [emmb-st](#)



The diagrams shown in this document are also available online. These can be used to display precise values.

Measuring unit

[S]	Absolute encoder, single turn	[M]	Absolute encoder, multi-turn
• The angular position is assigned to a unique value in coded form. • The position is only detected within one turn. All subsequent turns need to be counted by the higher-level device. • When switched off, the position is only sensed within one turn. • Following switch-on, a homing run is required.		• A unique value in coded form is assigned to the angular position and each full turn. • This type counts the full turns until the specified maximum is reached (including when switched off). • Homing is only required once it has been installed in the application.	

Brake

[B]	With brake
-----	------------

The holding brake should not be used as a safety brake.

Type code

001	Series	
EMMB	Motor	

002	Motor type	
ST	Stepper motor ST	

003	Flange size, motors [mm]	
42	42	
57	57	
87	87	

004	Length	
S	Short	
M	Medium	
L	Long	

005	Electrical connection	
S	Straight plug	

006	Measuring unit	
	None	
M	Absolute encoder, multi-turn	
S	Absolute encoder, single turn	

007	Brake	
	None	
B	With brake	

Datasheet

General technical data - EMMB-ST-42

Flange size, motors [mm]	42											
Length	Short [S]						Long [L]					
Measuring unit	None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake
Nominal operating voltage DC	48 V											
Nominal motor current	1.8 A						2.9 A					
Continuous stall current	2 A						3.7 A					
Peak current	2 A						4 A					
Nominal power rating of motor	–		17 W		–		49 W					
Stepper angle for complete step	1.8 deg											
Stepping angle tolerance	±5%											
Motor holding torque	0.25 Nm						0.63 Nm					
Nominal torque	–		0.24 Nm		–		0.47 Nm					
Peak torque	0.25 Nm						0.63 Nm					
Standstill torque	–											
Nominal rotary speed ¹⁾	–		600 rpm		–		1,000 rpm					
Max. rotational speed	2,700 rpm						3,200 rpm					
Max. mechanical speed	9,000 rpm											
Motor constant	0.133 Nm/A						0.162 Nm/A					
Voltage constant, phase	12.1 mVmin						10.6 mVmin					
Electric time constant	1.4 ms						1.3 ms					
Thermal time constant	22 min						16 min					
Thermal resistance	3.5 K/W						2.4 K/W					
I ² T time motor	2 s											
Number of phases	2											
Number of pole pairs	50											
Phase winding resistance	2.1 Ohm						0.6 Ohm					
Phase winding inductance	3 mH						0.8 mH					
Winding longitudinal inductivity L _d (phase)	1.6 mH						1.45 mH					
Winding cross inductivity L _q (phase)	3 mH						0.8 mH					
Permissible axial shaft load	10 N											
Permissible radial shaft load	28 N											
Measuring flange	200 x 200 x 15 mm, steel											

1) There is no nominal operating point defined for motors without encoders.

Datasheet

General technical data – EMMB-ST-57

Flange size, motors [mm]	57											
Length	Medium [M]						Long [L]					
Measuring unit	None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake
Nominal operating voltage DC	48 V											
Nominal motor current	5.1 A						5 A					
Continuous stall current	6.1 A						5.8 A					
Peak current	8 A											
Nominal power rating of motor	–		81 W		–		83 W					
Stepper angle for complete step	1.8 deg											
Stepping angle tolerance	±5%											
Motor holding torque	1.05 Nm						1.8 Nm					
Nominal torque	–		0.77 Nm		–		1.58 Nm					
Peak torque	1.1 Nm						2.1 Nm					
Standstill torque	–											
Nominal rotary speed ¹⁾	–		1,000 rpm		–		500 rpm					
Max. rotational speed	2,600 rpm						1,500 rpm					
Max. mechanical speed	8,000 rpm											
Motor constant	0.152 Nm/A						0.32 Nm/A					
Voltage constant, phase	13.1 mVmin						22.6 mVmin					
Electric time constant	2.9 ms						3.7 ms					
Thermal time constant	28 min						32 min					
Thermal resistance	1.6 K/W						1.5 K/W					
I²T time motor	2 s											
Number of phases	2											
Number of pole pairs	50											
Phase winding resistance	0.17 Ohm						0.26 Ohm					
Phase winding inductance	0.5 mH						0.95 mH					
Winding longitudinal inductivity Ld (phase)	0.7 mH						1.75 mH					
Winding cross inductivity Lq (phase)	0.5 mH						0.95 mH					
Permissible axial shaft load	15 N											
Permissible radial shaft load	75 N											
Measuring flange	200 x 200 x 15 mm, steel											

1) There is no nominal operating point defined for motors without encoders.

Datasheet

General technical data – EMMB-ST-87

Flange size, motors [mm]	87											
Length	Short [S]						Medium [M]					
Measuring unit	None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake	None	With brake
Nominal operating voltage DC	48 V											
Nominal motor current	6.9 A						7.5 A					
Continuous stall current	9.5 A						8.2 A					
Peak current	12 A											
Nominal power rating of motor	–		142 W				–		87 W			
Stepper angle for complete step	1.8 deg											
Stepping angle tolerance	±5%											
Motor holding torque	2.4 Nm						6.6 Nm					
Nominal torque	–		1.7 Nm				–		5.9 Nm			
Peak torque	2.7 Nm						6.8 Nm					
Standstill torque	–											
Nominal rotary speed ¹⁾	–		800 rpm				–		140 rpm			
Max. rotational speed	2,200 rpm						600 rpm					
Max. mechanical speed	7,000 rpm											
Motor constant	0.24 Nm/A						0.79 Nm/A					
Voltage constant, phase	15.4 mVmin						56.6 mVmin					
Electric time constant	1.75 ms						8.5 ms					
Thermal time constant	37 min						33 min					
Thermal resistance	0.91 K/W						0.88 K/W					
I ² T time motor	2 s											
Number of phases	2											
Number of pole pairs	50											
Phase winding resistance	0.13 Ohm						0.27 Ohm					
Phase winding inductance	0.35 mH						2.3 mH					
Winding longitudinal inductivity L _d (phase)	0.56 mH						3.6 mH					
Winding cross inductivity L _q (phase)	0.35 mH						2.3 mH					
Permissible axial shaft load	60 N											
Permissible radial shaft load	220 N											
Measuring flange	250 x 250 x 15 mm, steel											

1) There is no nominal operating point defined for motors without encoders.

Technical data – Brakes

Flange size, motors [mm]	42	57	87
Brake holding torque	0.63 Nm	1.74 Nm	4.26 Nm
Operating voltage DC for brake	24 V		
Brake current consumption	0.34 A	0.38 A	0.49 A
Power consumption, brake	8.2 W	9 W	12 W
Brake coil resistance	70.9 Ohm	63.8 Ohm	49.2 Ohm
Brake coil inductivity	146 mH	107 mH	110 mH
Brake separation time	28 ms	32 ms	44 ms
Brake closing time	41 ms	97 ms	110 ms
DC brake response delay	8 ms	11 ms	30 ms
Max. brake no-load speed	9,000 rpm	8,000 rpm	7,000 rpm
Max. friction per braking process	1,500 J	6,000 J	14,000 J
Number of emergency stops per hour	1		
Mass moment of inertia of brake	0.006 kgcm ²	0.024 kgcm ²	0.11 kgcm ²
Switching cycles holding brake ¹⁾	10 million idle actuations (without friction work!)		

1) Guide value for the number of switching operations (release/engage) when used exclusively as a holding brake without friction (i.e. clamping at a standstill).

Datasheet

Technical data – Encoder

Flange size, motors [mm]	42		57		87	
Rotor position sensor	Absolute single-turn encoder	Absolute multi-turn encoder	Absolute single-turn encoder	Absolute multi-turn encoder	Absolute single-turn encoder	Absolute multi-turn encoder
Measuring unit	Absolute encoder, single turn [S]	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]	Absolute encoder, multi-turn [M]
Rotor position sensor, encoder measuring principle	Magnetic					
Rotor position encoder interface	BiSS-C					
rotor position sensor, absolute detectable revolutions	1	65,536	1	65,536	1	65,536
rotor position sensor, DC operating voltage	5 V			14 V	5 V	14 V
rotor position sensor, DC operating voltage range	4.75 ... 5.25 V	4.5 ... 5.5 V	4.75 ... 5.25 V	4.75 ... 15 V	4.75 ... 5.25 V	4.75 ... 15 V
Rotor pos. enc., sin/cosin p/r	2					
rotor position sensor, position values per revolution	65,536	131,072	65,536	131,072	65,536	131,072
Rotor position transducer resolution	16 bit	17 bit	16 bit	17 bit	16 bit	17 bit
rotor position sensor, system accuracy of angle measurement	-540 ... 540 arcsec	-310 ... 310 arcsec	-540 ... 540 arcsec	-310 ... 310 arcsec	-540 ... 540 arcsec	-310 ... 310 arcsec
rotor position sensor, max. operating speed	5,500 rpm	12,000 rpm	5,500 rpm	12,000 rpm	5,500 rpm	12,000 rpm
rotor position sensor, temperature range	-40 ... 105°C					
Mean time to failure (MTTF), subcomponent ¹⁾	9,666 years, rotor position encoder	20 years, rotor position encoder	9,666 years, rotor position encoder	20 years, rotor position encoder	9,666 years, rotor position encoder	20 years, rotor position encoder

1) The data provided applies to an encoder temperature/operating temperature of 40 °C.

Total output moment of inertia - EMMB-ST-42

Flange size, motors [mm]	42											
Length	Short [S]						Long [L]					
Measuring unit	None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]
Total mass moment of inertia of output ¹⁾	0.035 kg-cm ²	0.041 kg-cm ²	0.037 kg-cm ²	0.043 kg-cm ²	0.035 kg-cm ²	0.041 kg-cm ²	0.082 kg-cm ²	0.088 kg-cm ²	0.084 kg-cm ²	0.09 kg-cm ²	0.082 kg-cm ²	0.088 kg-cm ²

1) Without brake/with brake

Total output moment of inertia - EMMB-ST-57

Flange size, motors [mm]	57											
Length	Medium [M]						Long [L]					
Measuring unit	None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None []		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]	None []	With brake [B]
Total mass moment of inertia of output ¹⁾	0.3 kgcm ²	0.324 kg-cm ²	0.306 kg-cm ²	0.33 kg-cm ²	0.3 kgcm ²	0.324 kg-cm ²	0.48 kg-cm ²	0.504 kg-cm ²	0.486 kg-cm ²	0.51 kg-cm ²	0.48 kg-cm ²	0.504 kg-cm ²

1) Without brake/with brake

Datasheet

Total output moment of inertia - EMMB-ST-87

Flange size, motors [mm]	87											
Length	Short [S]						Medium [M]					
Measuring unit	None ☐		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]		None ☐		Absolute encoder, multi-turn [M]		Absolute encoder, single turn [S]	
Brake	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]
Total mass moment of inertia of output ¹⁾	1 kgcm ²	1.11 kg-cm ²	1.006 kg-cm ²	1.116 kg-cm ²	1 kgcm ²	1.11 kg-cm ²	1.9 kgcm ²	2.01 kg-cm ²	1.906 kg-cm ²	2.016 kg-cm ²	1.9 kgcm ²	2.01 kg-cm ²

1) Without brake/with brake

Weight

Flange size, motors [mm]	42				57				87			
Length	Short [S]		Long [L]		Medium [M]		Long [L]		Short [S]		Medium [M]	
Brake	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]	None ☐	With brake [B]
Product weight ¹⁾	300 g	520 g	490 g	700 g	810 g	1,220 g	1,170 g	1,580 g	1,890 g	2,720 g	3,320 g	4,150 g

1) Product weight / With encoder / With brake / With encoder and brake

Operating and ambient conditions - EMMB-ST-42

Flange size, motors [mm]	42					
Length	Short [S]			Long [L]		
Measuring unit	None ☐	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]	None ☐	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]
Conforms to standard	IEC 60034					
Motor type to EN 60034-7	IM B5, IM V1, IM V3					
Degree of protection	IP20					
Note on degree of protection	IP40 for motor shaft without rotary shaft seal					
Ambient temperature	0 ... 40°C			-15 ... 40°C		
Note on ambient temperature	Up to 80°C with derating -2%/°C					
Storage temperature	-20 ... 70°C					
Max. winding temperature	130°C					
Temperature monitoring	–	Dig. motor temp. via BiSS-C	–	Dig. motor temp. via BiSS-C	–	
Rating class as per EN 60034-1	S1					
Temperature class as per EN 60034-1	B					
Relative air humidity	0 - 90%, Non-condensing					
Bearing lifetime under nominal conditions	–					
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive In accordance with EU RoHS Directive					
UKCA marking (see declaration of conformity) ²⁾	To UK instructions for EMC To UK RoHS instructions					
Approval	RCM trademark c UL us - Recognized (OL)					
Certificate issuing authority	UL E342973					
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6					
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27					
Isolation resistance AC	0.6					
LABS (PWIS) conformity	VDMA24364 zone III					
Note on materials	RoHS-compliant					

1) More information www.festo.com/catalogue/emms-st → Support/Downloads.2) More information www.festo.com/catalogue/emms-st → Support/Downloads.

Datasheet

Operating and environmental conditions – EMMT-ST-57

Flange size, motors [mm]	57					
Length	Medium [M]			Long [L]		
Measuring unit	None []	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]	None []	Absolute encoder, multi-turn [M]	Absolute encoder, single turn [S]
Conforms to standard	IEC 60034					
Motor type to EN 60034-7	IM B5, IM V1, IM V3					
Degree of protection	IP20					
Note on degree of protection	IP40 for motor shaft without rotary shaft seal					
Ambient temperature	-15 ... 40°C					
Note on ambient temperature	Up to 80°C with derating -2%/°C					
Storage temperature	-20 ... 70°C					
Max. winding temperature	130°C					
Temperature monitoring	–	Dig. motor temp. via BiSS-C	–	Dig. motor temp. via BiSS-C	–	–
Rating class as per EN 60034-1	S1					
Temperature class as per EN 60034-1	B					
Relative air humidity	0 - 90%, Non-condensing					
Bearing lifetime under nominal conditions	–					
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive In accordance with EU RoHS Directive					
UKCA marking (see declaration of conformity) ²⁾	To UK instructions for EMC To UK RoHS instructions					
Approval	RCM trademark c UL us - Recognized (OL)					
Certificate issuing authority	UL E342973					
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6					
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27					
Isolation resistance AC	0.6					
LABS (PWIS) conformity	VDMA24364 zone III					
Note on materials	RoHS-compliant					

1) More information www.festo.com/catalogue/emms-st → Support/Downloads.2) More information www.festo.com/catalogue/emms-st → Support/Downloads.

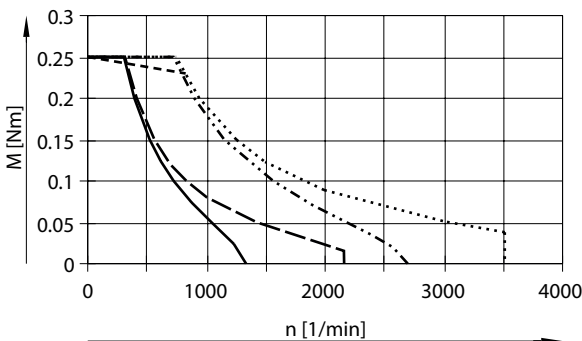
Datasheet

Operating and ambient conditions - EMMB-ST-87						
Flange size, motors [mm]	87					
Length	Short [S]			Medium [M]		
Measuring unit	None ☐	Absolute encoder, mul- ti-turn [M]	Absolute encoder, sin- gle turn [S]	None ☐	Absolute encoder, mul- ti-turn [M]	Absolute encoder, sin- gle turn [S]
Conforms to standard	IEC 60034					
Motor type to EN 60034-7	IM B5, IM V1, IM V3					
Degree of protection	IP20					
Note on degree of protection	IP40 for motor shaft without rotary shaft seal					
Ambient temperature	-15 ... 40°C					
Note on ambient temperature	Up to 80°C with derating -2%/°C					
Storage temperature	-20 ... 70°C					
Max. winding temperature	130°C					
Temperature monitoring	–	Dig. motor temp. via BiSS-C	–		Dig. motor temp. via BiSS-C	–
Rating class as per EN 60034-1	S1					
Temperature class as per EN 60034-1	B					
Relative air humidity	0 - 90%, Non-condensing					
Bearing lifetime under nomi- nal conditions	–					
CE mark (see declaration of conformity) ¹⁾	To EU EMC Directive In accordance with EU RoHS Directive					
UKCA marking (see declaration of conformity) ²⁾	To UK instructions for EMC To UK RoHS instructions					
Approval	RCM trademark c UL us - Recognized (OL)					
Certificate issuing authority	UL E342973					
Vibration resistance	Transport application test with severity level 2 to FN 942017-4 and EN 60068-2-6					
Shock resistance	Shock test with severity level 2 to FN 942017-5 and EN 60068-2-27					
Isolation resistance AC	0.6					
LABS (PWIS) conformity	VDMA24364 zone III					
Note on materials	RoHS-compliant					

1) More information www.festo.com/catalogue/emms-st → Support/Downloads.

2) More information www.festo.com/catalogue/emms-st → Support/Downloads.

Torque M as a function of rotational speed n for EMMB-ST-42-S



- [1]
- [2]
- [3]
- [4]
- [5]

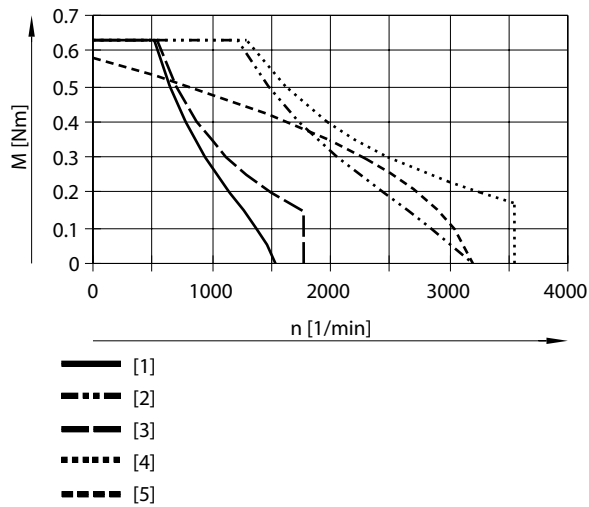
- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor control-
ler.

Observe max. permissible rotational speed for add-on and installation compo-
nents (such as encoders, brakes, etc.)!

Datasheet

Torque M as a function of rotational speed n for EMMB-ST-42-L

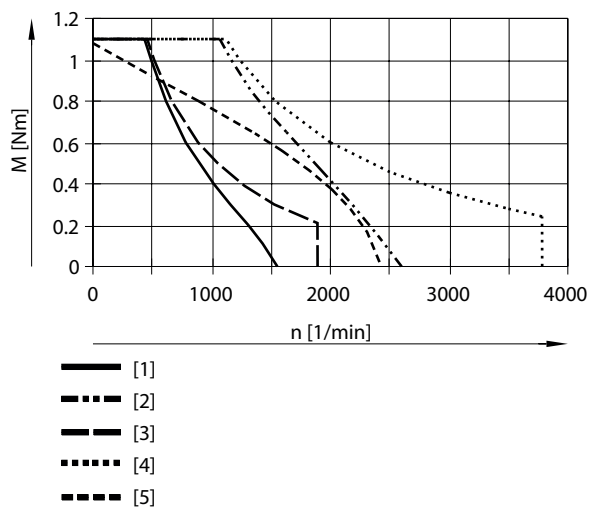


- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor controller.

Observe max. permissible rotational speed for add-on and installation components (such as encoders, brakes, etc.)!

Torque M as a function of rotational speed n for EMMB-ST-57-M

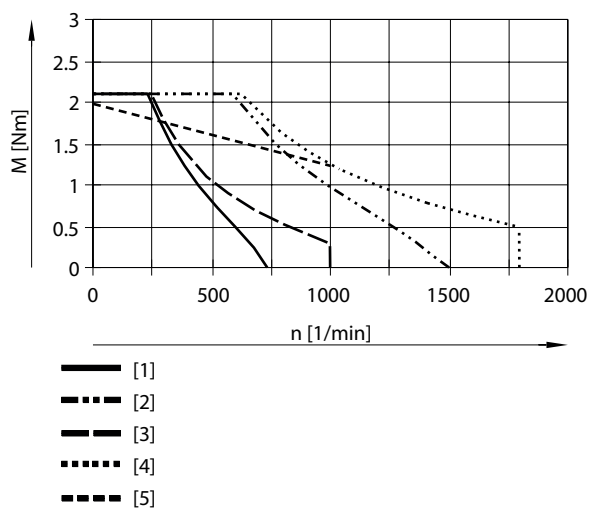


- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor controller.

Observe max. permissible rotational speed for add-on and installation components (such as encoders, brakes, etc.)!

Torque M as a function of rotational speed n for EMMB-ST-57-L



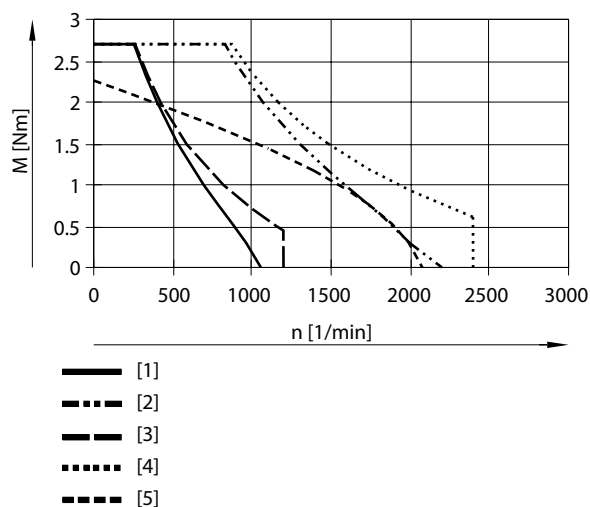
- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor controller.

Observe max. permissible rotational speed for add-on and installation components (such as encoders, brakes, etc.)!

Datasheet

Torque M as a function of rotational speed n for EMMB-ST-87-S

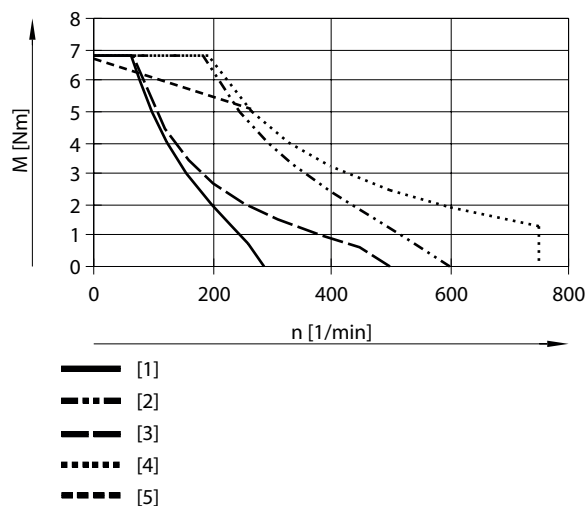


- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor controller.

Observe max. permissible rotational speed for add-on and installation components (such as encoders, brakes, etc.)!

Torque M as a function of rotational speed n for EMMB-ST-87-M



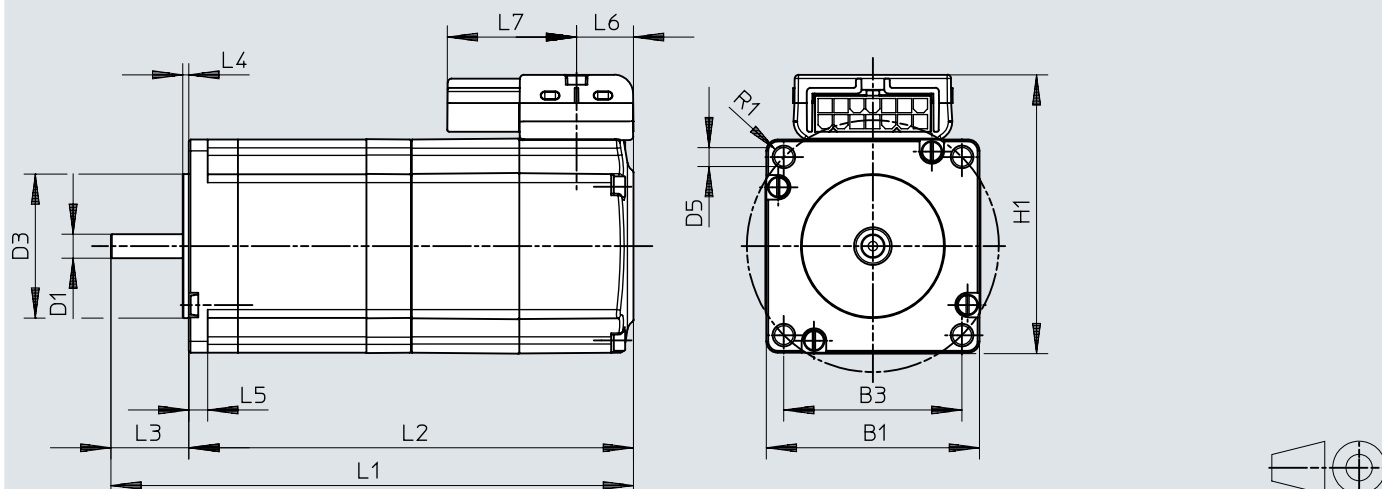
- [1] Peak torque at 24V DC
- [2] Peak torque at 48V DC
- [3] Field weakened peak torque at 24V DC
- [4] Field weakened peak torque at 48V DC
- [5] Nominal torque

Typical motor characteristic curve with nominal voltage and optimal motor controller.

Observe max. permissible rotational speed for add-on and installation components (such as encoders, brakes, etc.)!

Dimensions

Dimensions – EMMB-ST

Download CAD data www.festo.com

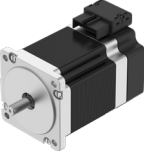
		B1	B3	D1 Ø h6	D3 Ø h8	D5	H1	L1
EMMB-ST-42	S	42	31	5	22	M3	55	94
	S-B							124
	L							112
	L-B							142
EMMB-ST-57	M	56,4	47,1	6,35	38,1	5	75	108,3
	M-B							138,3
	L							129,3
	L-B							159,3
EMMB-ST-87	S	85,9	69,5	11	73	6,6	104	120,7
	S-B							149,2
	M							154,2
	M-B							182,7

		L2	L3	L4	L5	L6	L7	R1
		±2	±0,5	±0,2				
EMMB-ST-42	S	70	24	2	–	15	25,6	2,3
	S-B	100						
	L	88						
	L-B	118						
EMMB-ST-57	M	88	20,6	1,6	5	15,1	34,2	3
	M-B	118						
	L	109						
	L-B	139						
EMMB-ST-87	S	93,7	27	2	8	15,1	34,2	5,5
	S-B	122,2						
	M	127,2						
	M-B	155,7						

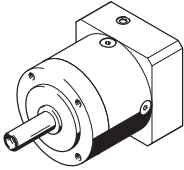
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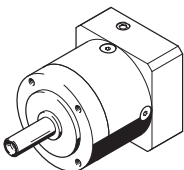
Flange size 42					
	Flange size, motors [mm]	Measuring unit	Brake	Part no.	Type
	42 mm	None	None	8156125	EMMB-ST-42-S-S
				★ 8156131	EMMB-ST-42-L-S
			With brake	8156128	EMMB-ST-42-S-SB
				8156134	EMMB-ST-42-L-SB
		Absolute encoder, multi-turn	None	★ 8156133	EMMB-ST-42-L-SM
				★ 8156127	EMMB-ST-42-S-SM
			With brake	★ 8156130	EMMB-ST-42-S-SMB
				★ 8156136	EMMB-ST-42-L-SMB
		Absolute encoder, single turn	None	★ 8156132	EMMB-ST-42-L-SS
				★ 8156126	EMMB-ST-42-S-SS
			With brake	8156129	EMMB-ST-42-S-SSB
				★ 8156135	EMMB-ST-42-L-SSB

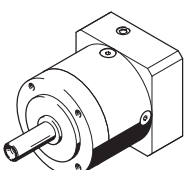
Flange size 57					
	Flange size, motors [mm]	Measuring unit	Brake	Part no.	Type
	57 mm	None	None	8156143	EMMB-ST-57-L-S
				8156137	EMMB-ST-57-M-S
			With brake	8156140	EMMB-ST-57-M-SB
				8156146	EMMB-ST-57-L-SB
		Absolute encoder, multi-turn	None	★ 8156139	EMMB-ST-57-M-SM
				★ 8156145	EMMB-ST-57-L-SM
			With brake	★ 8156142	EMMB-ST-57-M-SMB
				★ 8156148	EMMB-ST-57-L-SMB
		Absolute encoder, single turn	None	★ 8156144	EMMB-ST-57-L-SS
				★ 8156138	EMMB-ST-57-M-SS
			With brake	8156141	EMMB-ST-57-M-SSB
				★ 8156147	EMMB-ST-57-L-SSB

Flange size 87					
	Flange size, motors [mm]	Measuring unit	Brake	Part no.	Type
	87 mm	None	None	★ 8156149	EMMB-ST-87-S-S
				8156155	EMMB-ST-87-M-S
			With brake	8156152	EMMB-ST-87-S-SB
				8156158	EMMB-ST-87-M-SB
		Absolute encoder, multi-turn	None	★ 8156151	EMMB-ST-87-S-SM
				★ 8156157	EMMB-ST-87-M-SM
			With brake	★ 8156160	EMMB-ST-87-M-SMB
				★ 8156154	EMMB-ST-87-S-SMB
		Absolute encoder, single turn	None	★ 8156150	EMMB-ST-87-S-SS
				★ 8156156	EMMB-ST-87-M-SS
			With brake	8156153	EMMB-ST-87-S-SSB
				★ 8156159	EMMB-ST-87-M-SSB

Accessories

Planetary gear for EMMB-ST-42					
	Gear unit ratio	Note on materials	Product weight	Part no.	Type
	3:1	RoHS-compliant	350 g	★ 549428	EMGA-40-P-G3-SST-42
	5:1			★ 549429	EMGA-40-P-G5-SST-42
	8:1		400 g	8141762	EMGA-40-P-G8-SST-42
	12:1		450 g	8141763	EMGA-40-P-G12-SST-42

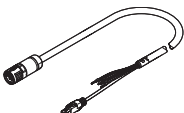
Planetary gear for EMMB-ST-57					
	Gear unit ratio	Note on materials	Product weight	Part no.	Type
	3:1	RoHS-compliant	900 g	★ 549430	EMGA-60-P-G3-SST-57
	5:1			★ 549431	EMGA-60-P-G5-SST-57
	8:1			★ 8141764	EMGA-60-P-G8-SST-57
	12:1		1,100 g	★ 8141765	EMGA-60-P-G12-SST-57

Planetary gear for EMMB-ST-87					
	Gear unit ratio	Note on materials	Product weight	Part no.	Type
	3:1	RoHS-compliant	2,100 g	★ 549432	EMGA-80-P-G3-SST-87
	5:1			★ 549433	EMGA-80-P-G5-SST-87
	8:1			★ 8141766	EMGA-80-P-G8-SST-87
	12:1		2,600 g	★ 8141767	EMGA-80-P-G12-SST-87

Recommended cable cross-section as a function of cable length and servo drive CMMT-ST

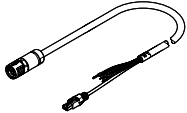
	bis 5 m	bis 10 m	bis 20 m	bis 25 m
EMMB-ST-42-S...	Q6	Q6	Q6	Q6
EMMB-ST-42-L...	Q6	Q6	Q6	Q6
EMMB-ST-57-M...	Q6	Q7	Q9	Q9
EMMB-ST-57-L...	Q6	Q7	Q9	Q9
EMMB-ST-87-S...	Q7	Q9	Q9	Q9
EMMB-ST-87-M...	Q7	Q9	Q9	Q9

Q6 = 0,5 mm²
 Q7 = 0,75 mm²
 Q9 = 1,5 mm²

Motor cable for EMMB-ST-42							
	Nominal cross section conductor	Bending radius, moving cable	Cable characteristic	Ambient temperature	Cable length ¹⁾	Part no.	Type
	0.15 mm ² , 0.5 mm ²	78.75 mm	Suitable for energy chains	-40 ... 90 °C	2.5 m	8181675	NEBM-L5G14-EH-2.5-Q6N-LE12
					5 m	8181664	NEBM-L5G14-EH-5-Q6N-LE12
					7.5 m	8181676	NEBM-L5G14-EH-7.5-Q6N-LE12
					10 m	8181672	NEBM-L5G14-EH-10-Q6N-LE12
	0.15 mm ² , 0.5 mm ² , 0.75 mm ² , 1.5 mm ²	78.75 ... 81 mm			0.5 ... 20 m	8181663	NEBM-LX/M17-

1) For NEBM-LX/M17-...: choice of cable lengths: 0.5 ... 25 m, in 0.5 m grid and all cable cross-sections Q6, Q7, Q9

Accessories

Motor cable for EMMB-ST-57/87							
	Nominal cross section conductor	Bending radius, moving cable	Cable characteristic	Ambient temperature	Cable length ¹⁾	Part no.	Type
	0.15 mm², 0.5 mm²	78.75 mm	Suitable for energy chains	-40 ... 90 °C	10 m	8181665	NEBM-L10G14-EH-10-Q6N-LE12
	0.15 mm², 0.5 mm², 0.75 mm²				2.5 m	8181666	NEBM-L10G14-EH-2.5-Q7N-LE12
					10 m	8181673	NEBM-L10G14-EH-10-Q7N-LE12
					2.5 m	8181677	NEBM-L10G14-EH-2.5-Q6N-LE12
	0.15 mm², 0.5 mm²				5 m	8181667	NEBM-L10G14-EH-5-Q6N-LE12
					7.5 m	8181669	NEBM-L10G14-EH-7.5-Q6N-LE12
	8181674	NEBM-L10G14-EH-7.5-Q7N-LE12					
	0.15 mm², 0.5 mm², 0.75 mm², 1.5 mm²	78.75 ... 81 mm			0.5 ... 20 m	8181663	NEBM-LX/M17-
	0.15 mm², 0.5 mm², 0.75 mm²	78.75 mm			5 m	8181671	NEBM-L10G14-EH-5-Q7N-LE12

1) For NEBM-LX/M17-...: choice of cable lengths: 0.5 ... 25 m, in 0.5 m grid and all cable cross-sections Q6, Q7, Q9